

1. $41 + 28 =$	2. $57 + 41 =$
3. $78 + 51 =$	4. $64 + 24 =$
5. $73 + 14 =$	6. $76 + 22 =$
7. $91 + 36 =$	8. $87 + 32 =$
9. $73 + 12 =$	10. $13 + 15 =$

11. $28 + 41 =$

12. $57 + 11 =$

13. $22 + 17 =$

14. $84 + 12 =$

15. $64 + 43 =$

16. $42 + 13 =$

17. $52 + 24 =$

18. $51 + 17 =$

19. $76 + 32 =$

20. $65 + 33 =$

Answer Key:

1. $41 + 28$

$$= 40 + 1 \quad 20 + 8$$

$$= 40 + 20 = 60$$

$$1 + 8 = 9$$

$$= 60 + 9 = 69$$